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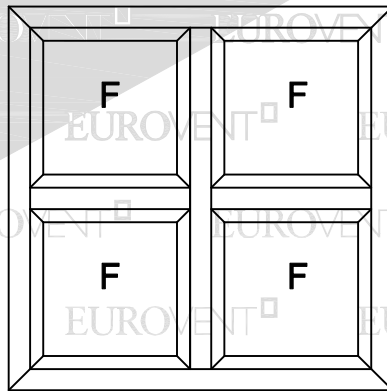
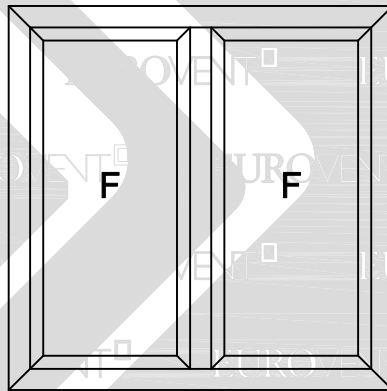
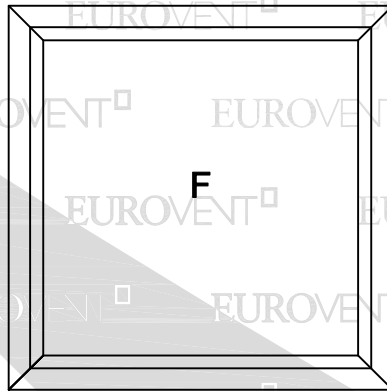
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PREMIUM
SERIE

S45

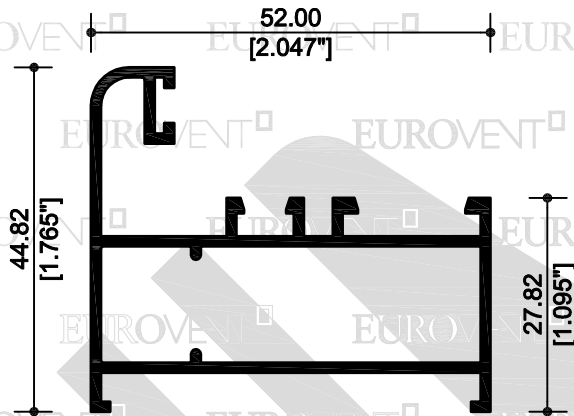
FIJO



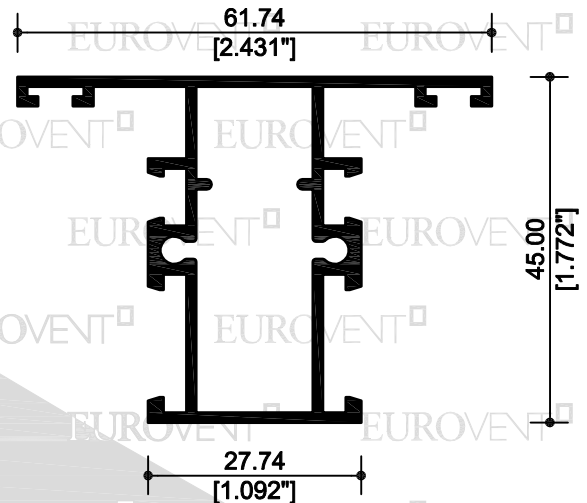
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62033
"L" CONTRAMARCO



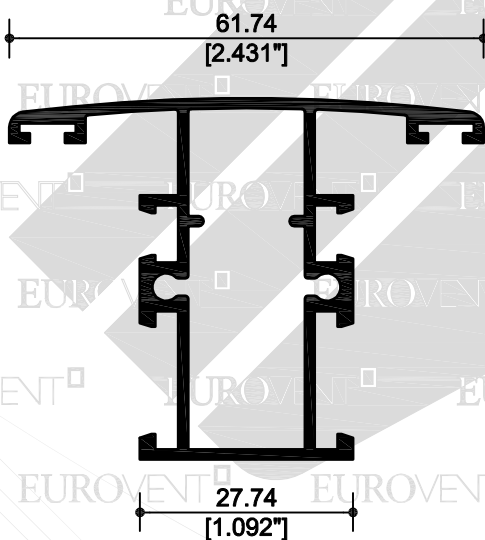
62041
INTERMEDIO CUADRÍCULA



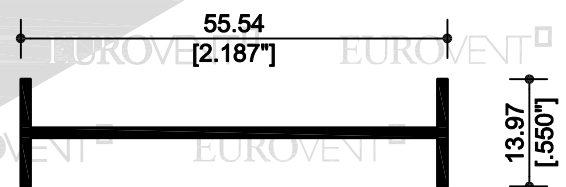
PREMIUM
SERIE

S45

FIJO



62028
"T" INTERMEDIO



62042
MOLDURA DE UNIÓN

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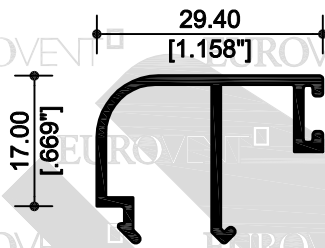
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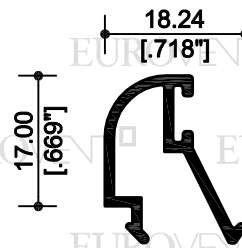
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62029
JUNQUILLO 6mm.



62030
JUNQUILLO 24mm.

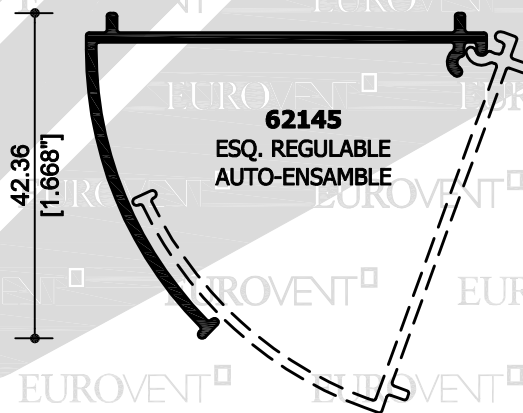
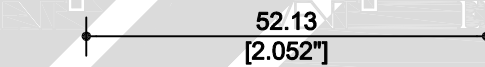
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62145
ESQ. REGULABLE
AUTO-ENSAMBLE

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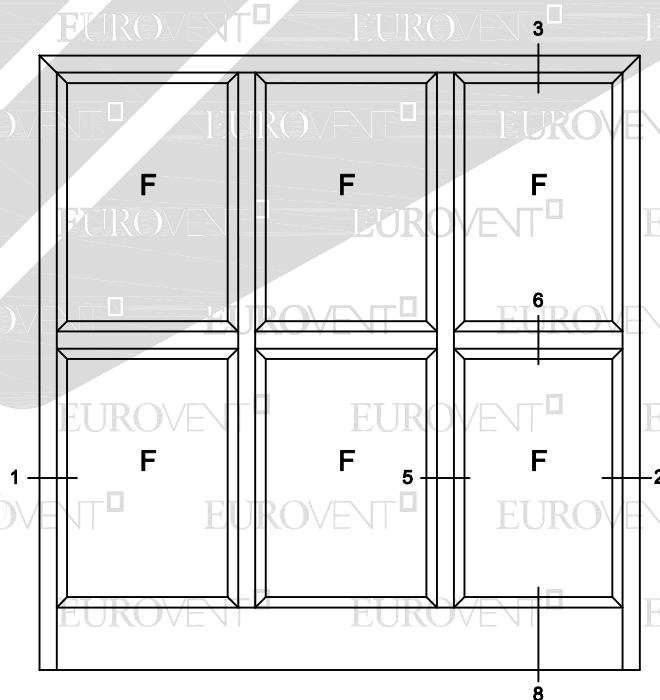
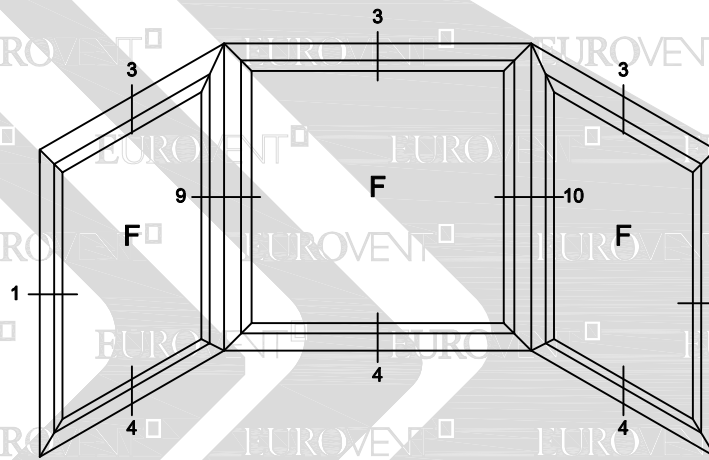
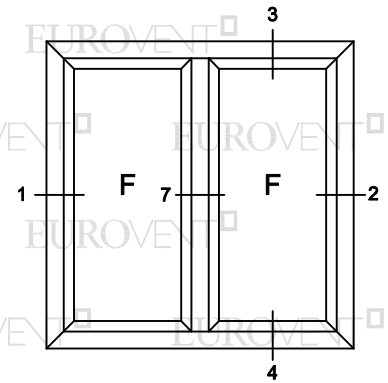
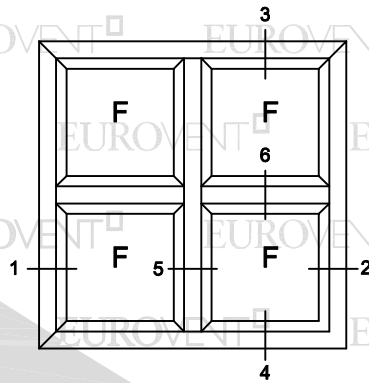
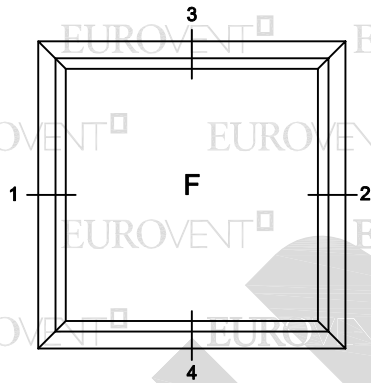
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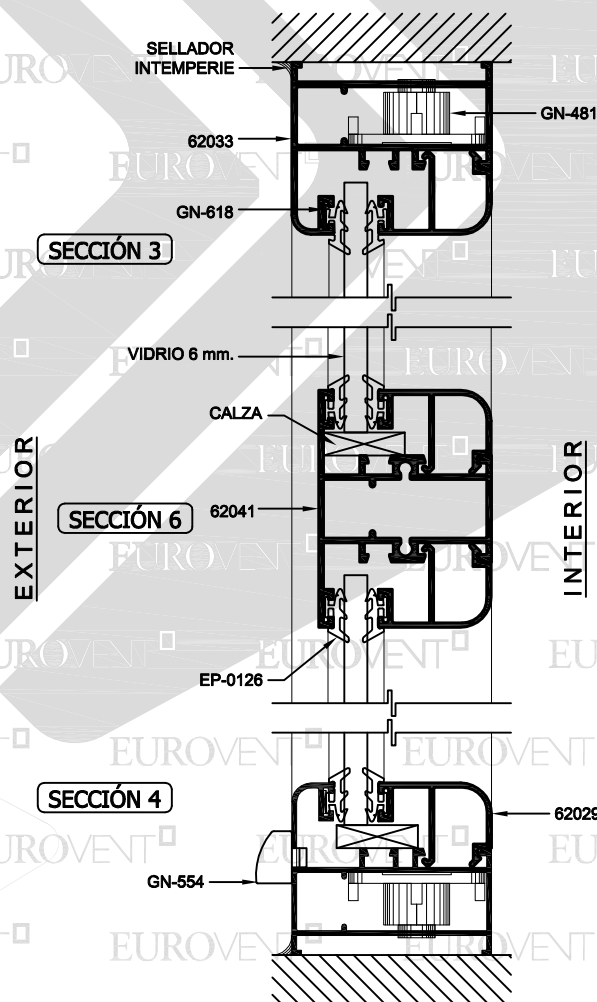
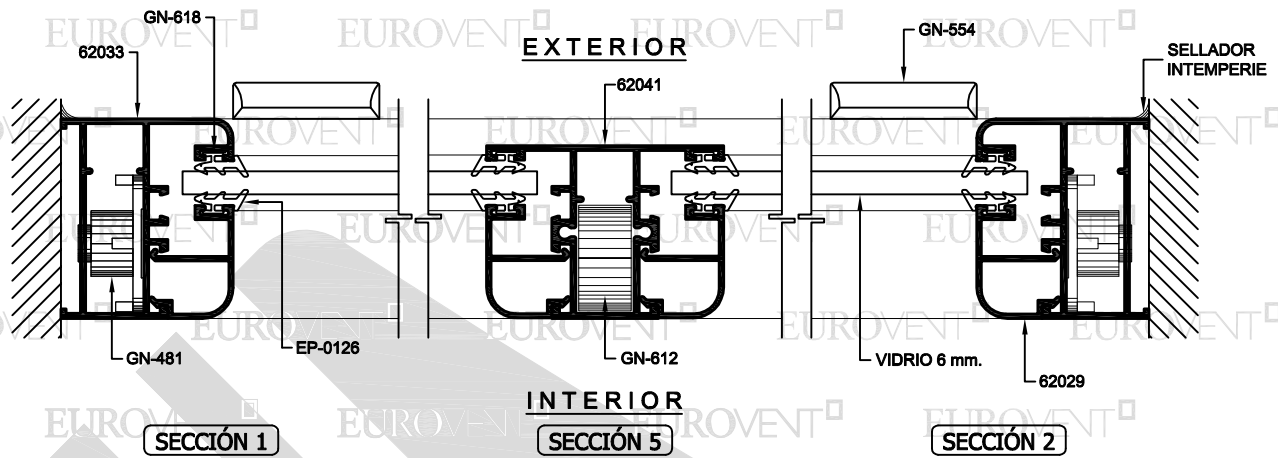
PREMIUM
SERIE

S45

FIJO



PREMIUM
SERIE
S45
FIJO



FIJO

S45

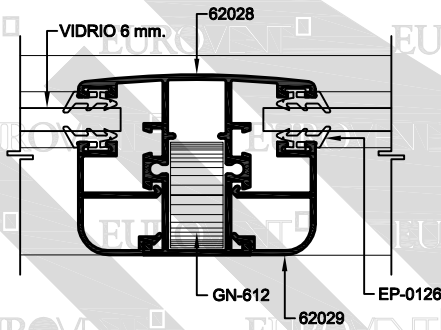
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SECCIÓN 7

EXTERIOR



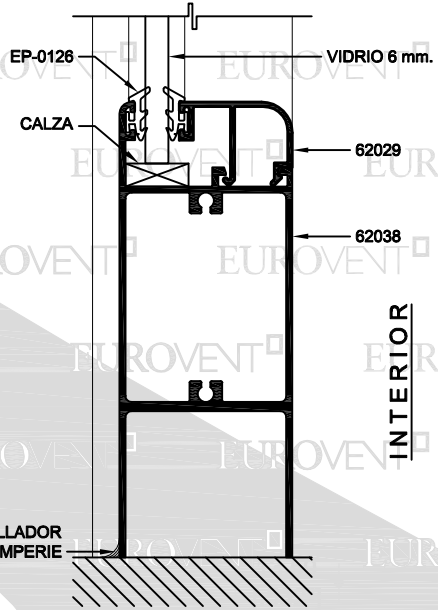
INTERIOR

SECCIÓN 8

EXTERIOR

INTERIOR

SELLADOR INTEMPERIE



SECCIÓN 9

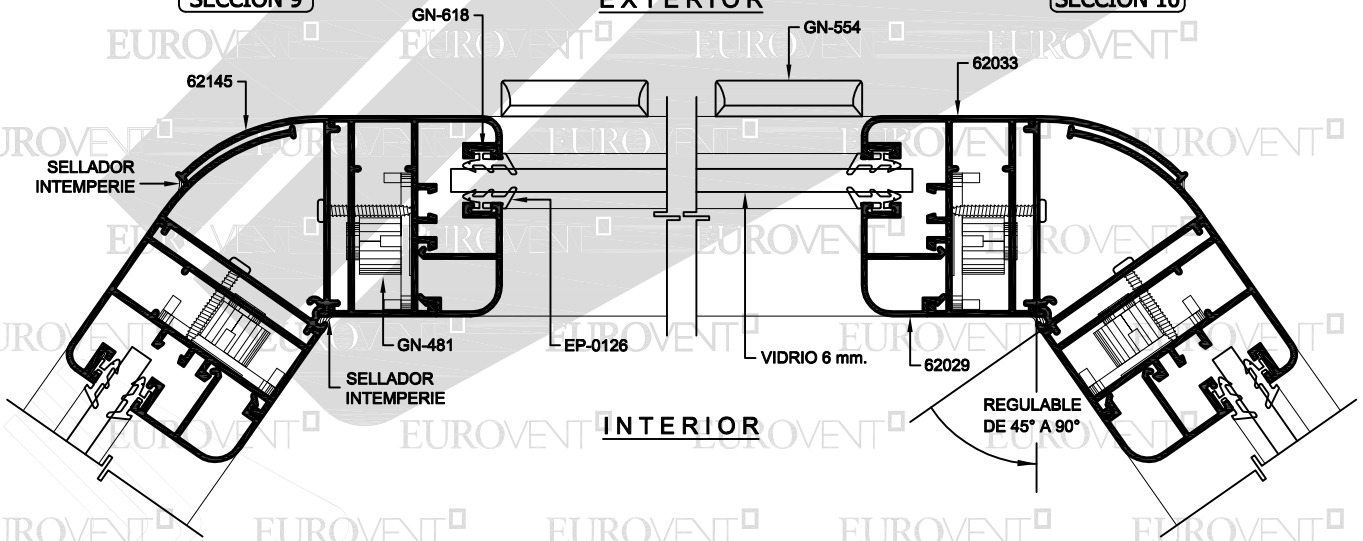
EXTERIOR

SECCIÓN 10

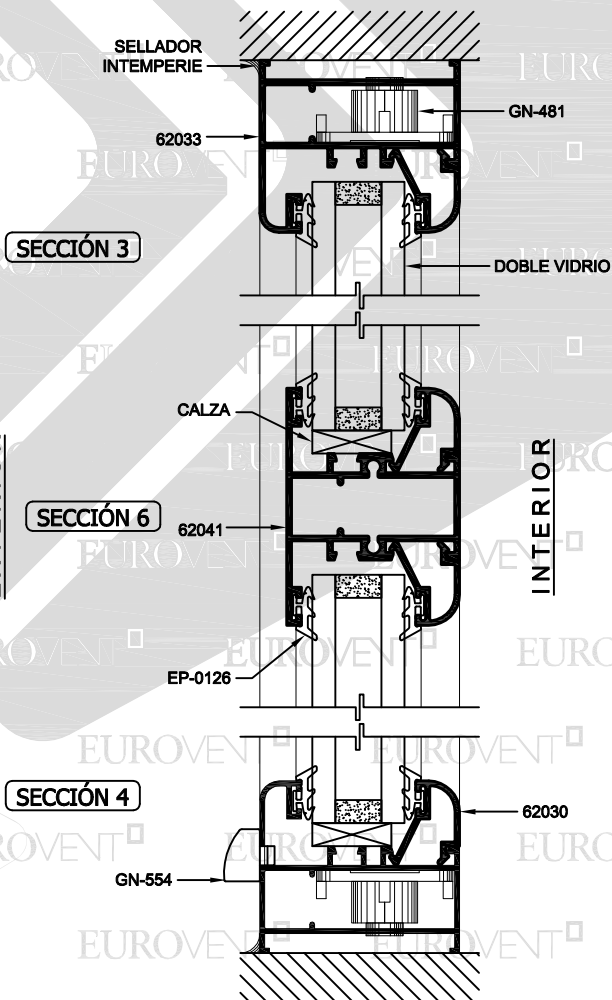
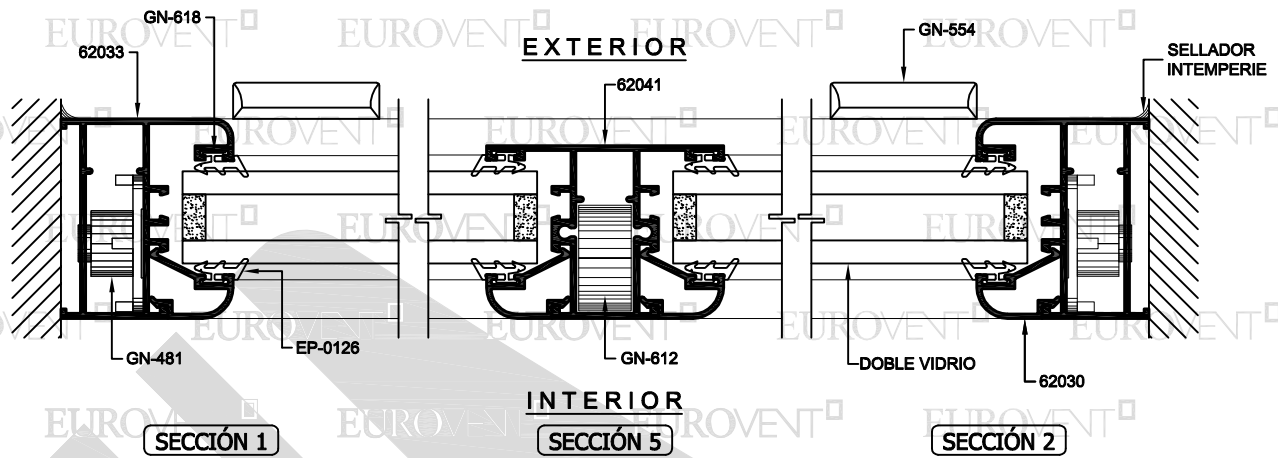
INTERIOR

SELLADOR INTEMPERIE

REGULABLE DE 45° A 90°



PREMIUM
SERIE
S45
FIJO



PREMIUM
SERIE

FIJO S45

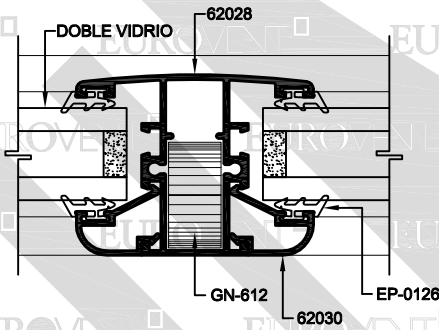
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SECCIÓN 7

EXTERIOR

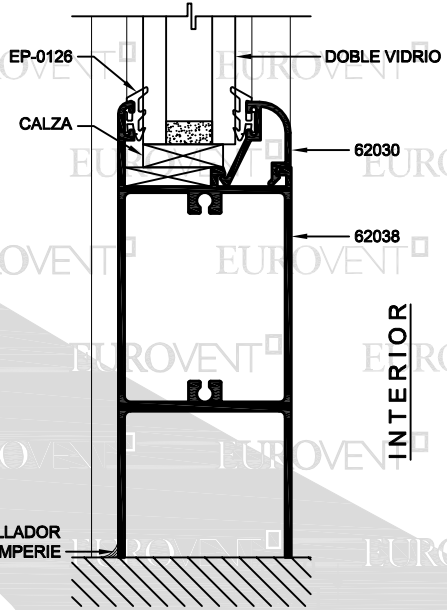


INTERIOR

SECCIÓN 8

EXTERIOR

SELLADOR INTEMPERIE

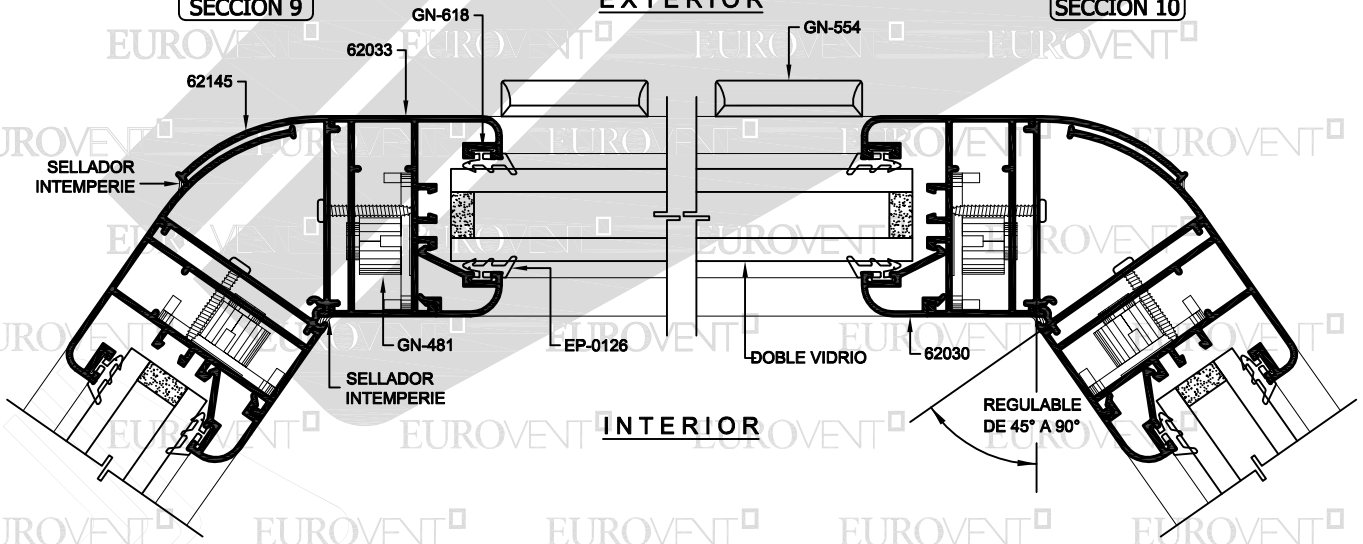


INTERIOR

SECCIÓN 9

EXTERIOR

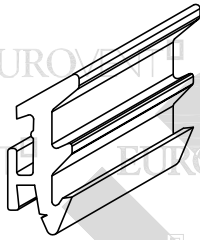
SECCIÓN 10



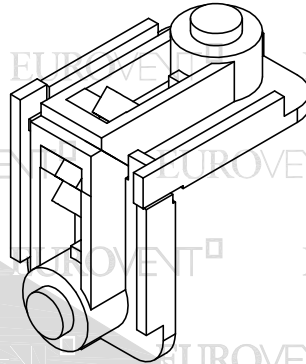
INTERIOR

REGULABLE DE 45° A 90°

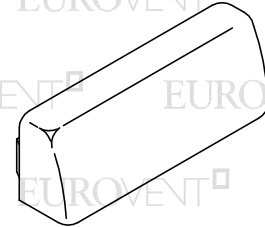
PREMIUM SERIE S45 FIBRO



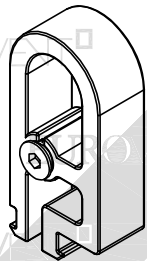
EP-0126
EMPAQUE VIDRIO DE HOJA



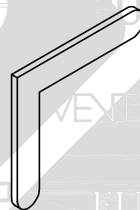
GN-481
ESCUADRA DE BOTÓN 421



GN-554
TAPA DREN



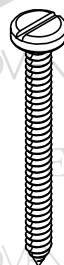
GN-612
CONECTOR 575 BERNINA



GN-618
ESCUADRA DE ALINEACIÓN



CALZA DE NEOPRENO
1/2" x 1/4"



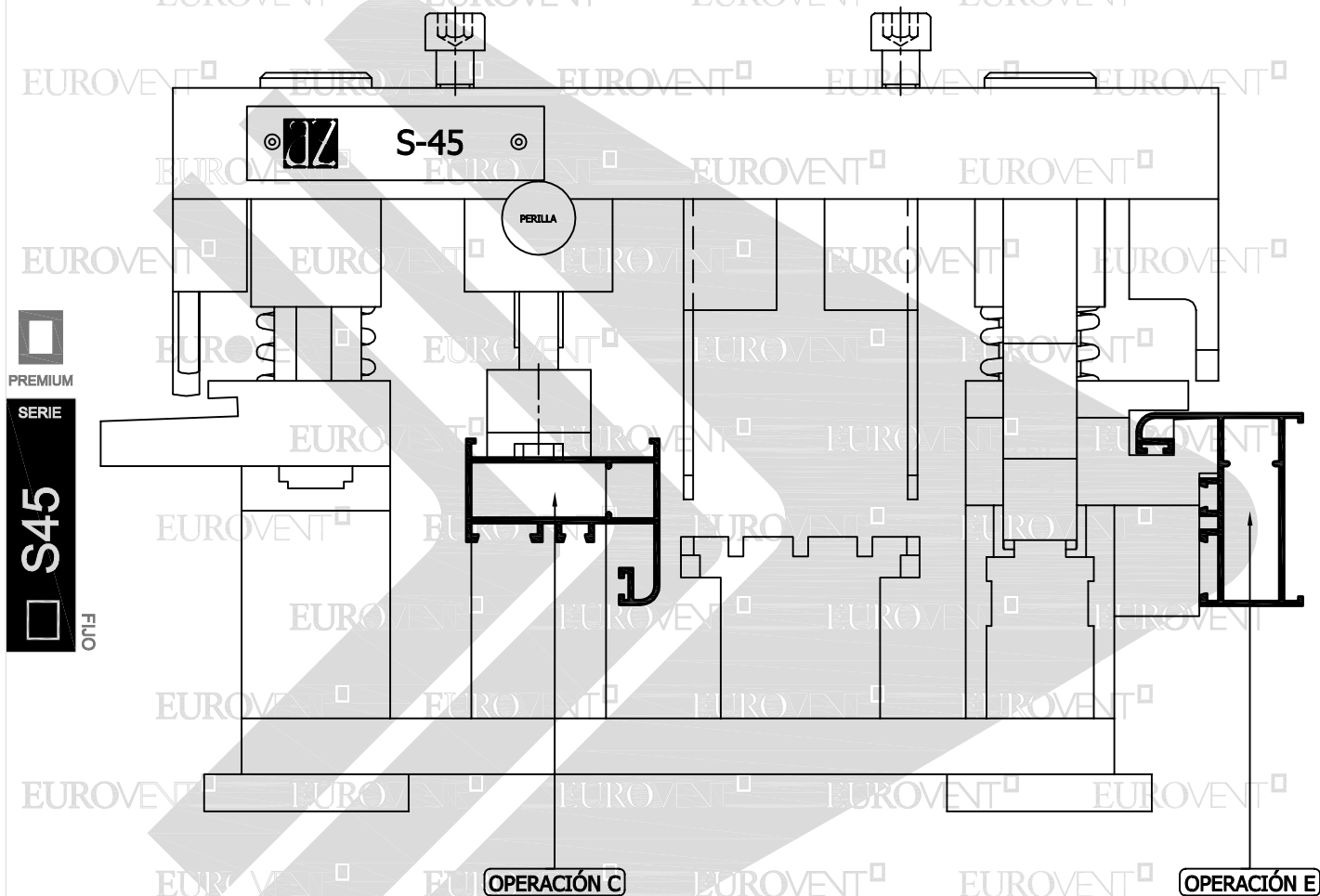
PIJA
#10x1/2"

PREMIUM
SERIE

S45

FIJO

GN-523

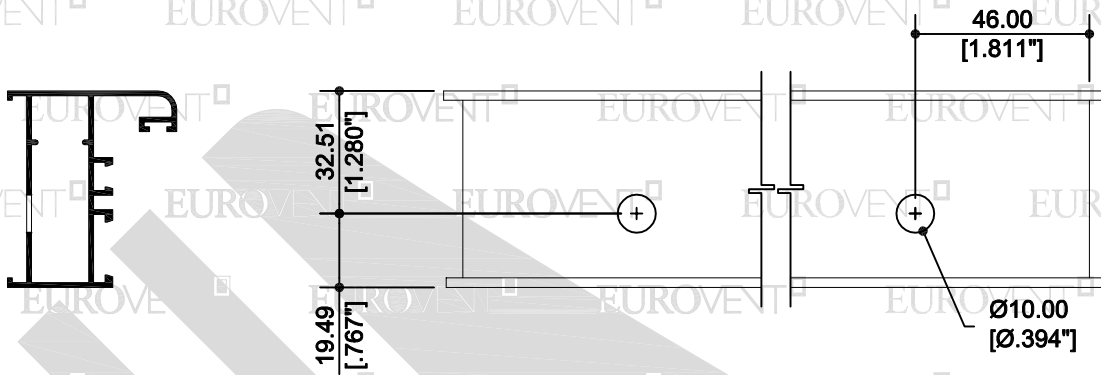


PARA REALIZAR TODAS LAS OPERACIONES DE TROQUELADO, EL MATERIAL DEBE DE ESTAR CORTADO A MEDIDA DE FABRICACIÓN

OPERACIÓN C

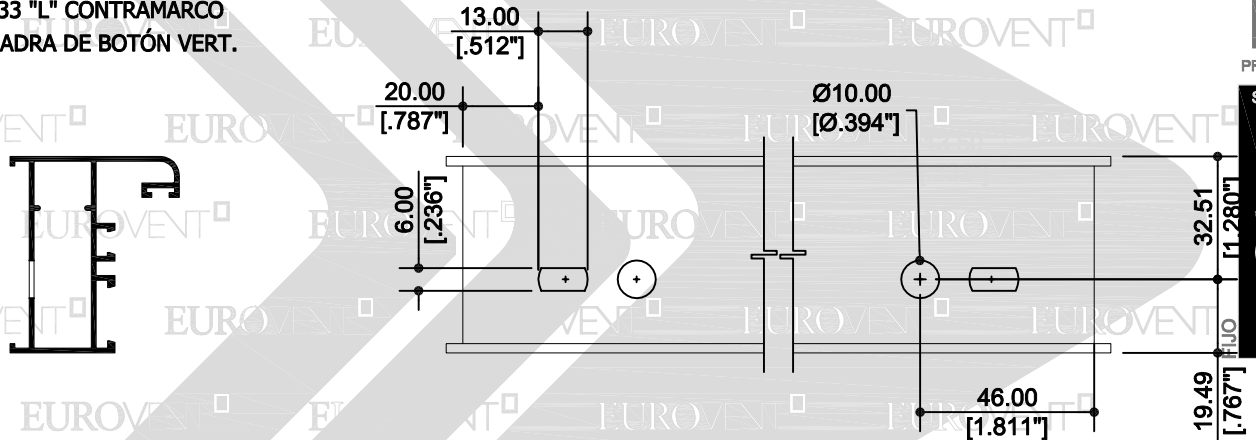
62033 "L" CONTRAMARCO
ESCUADRA DE BOTÓN HOR.

PARA REALIZAR LA OPERACIÓN "C" VERTICAL, LA PERILLA DEBE DE ESTAR ADENTRO
PARA REALIZAR LA OPERACIÓN "C" HORIZONTAL, LA PERILLA DEBE DE ESTAR AFUERA



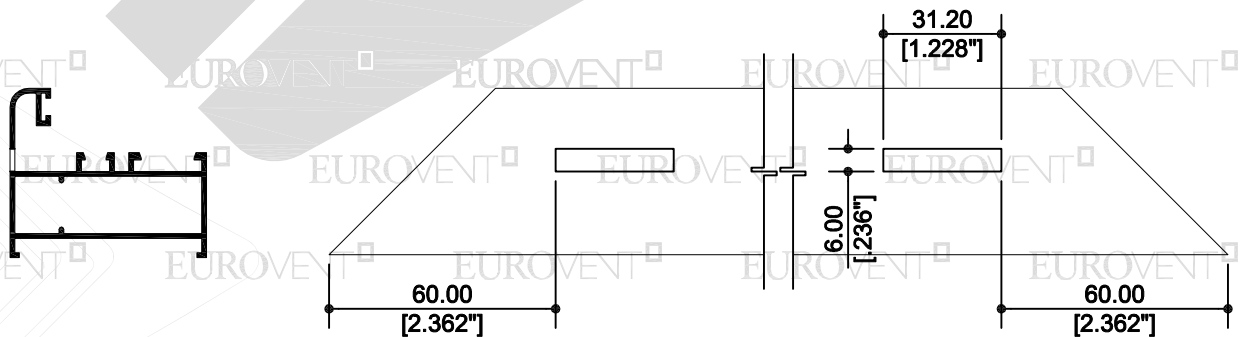
OPERACIÓN C

62033 "L" CONTRAMARCO
ESCUADRA DE BOTÓN VERT.



OPERACIÓN E

62033 "L" CONTRAMARCO
DREN



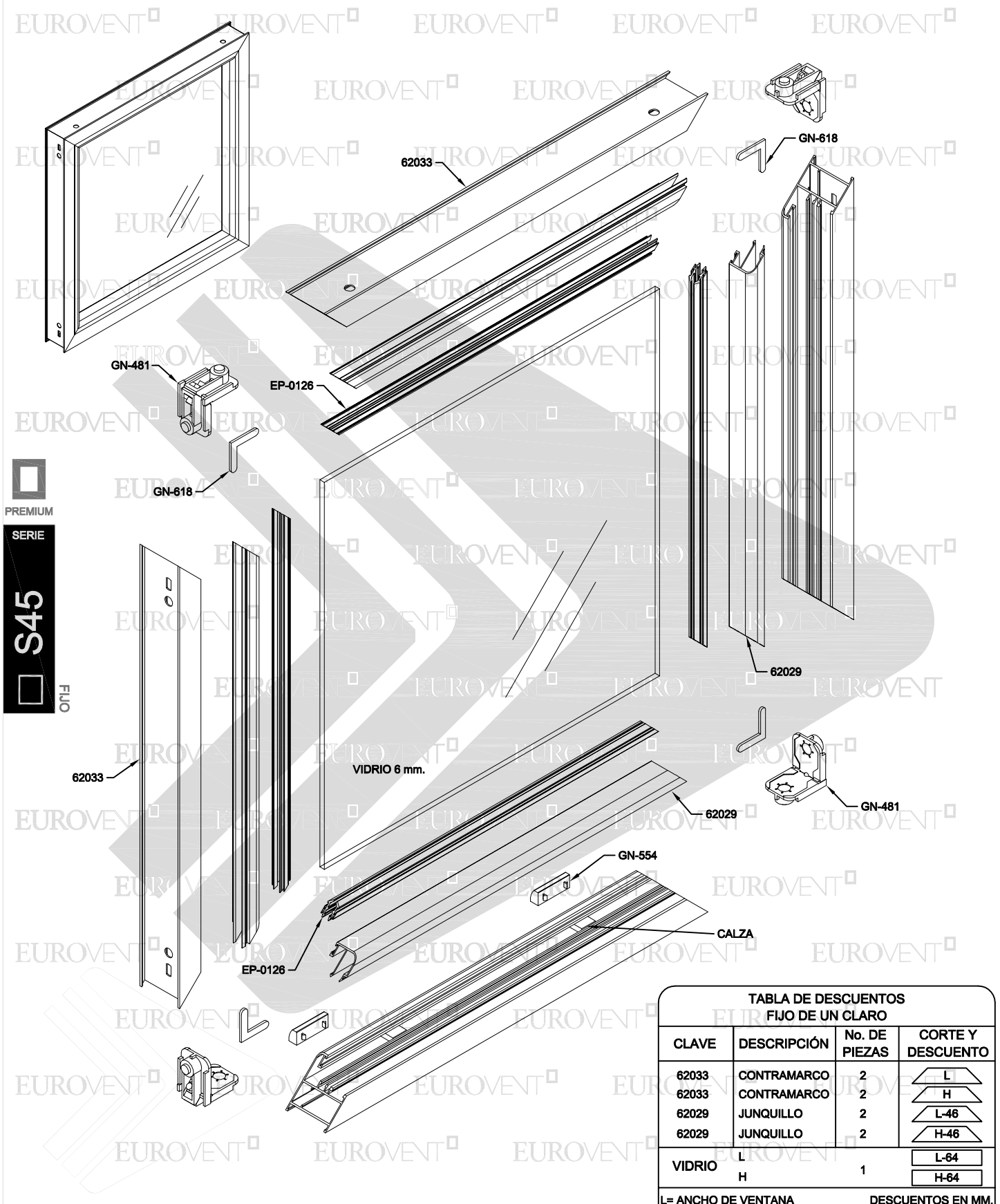
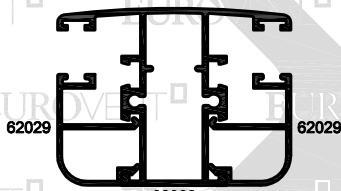
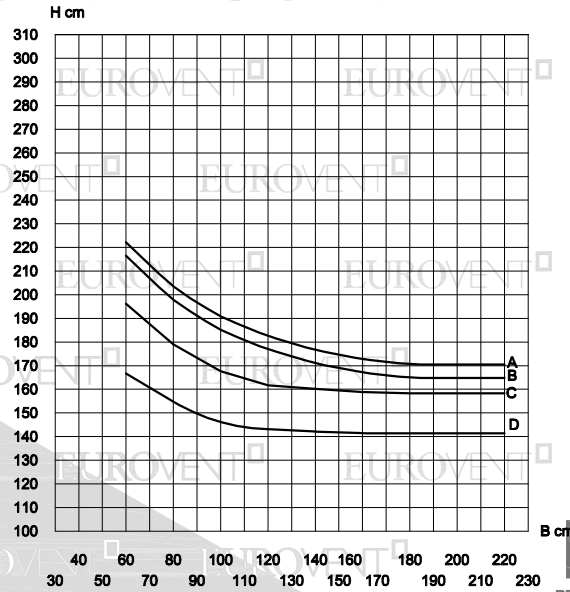
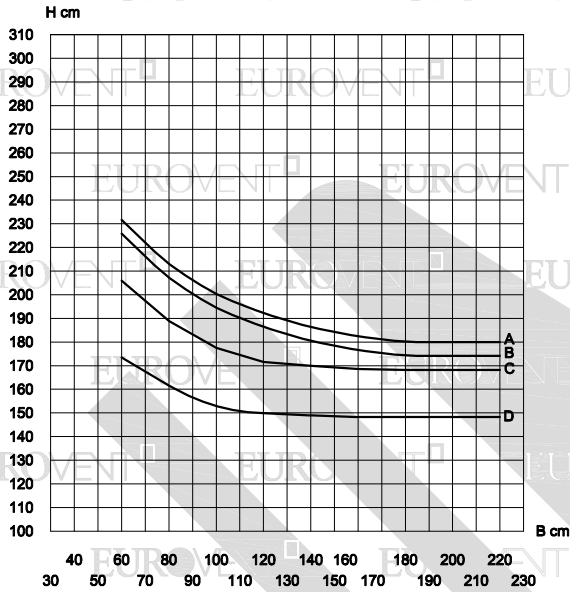


TABLA DE DESCUENTOS FIJO DE UN CLARO			
CLAVE	DESCRIPCIÓN	No. DE PIEZAS	CORTE Y DESCUENTO
62033	CONTRAMARCO	2	L
62033	CONTRAMARCO	2	H
62029	JUNQUILLO	2	L-46
62029	JUNQUILLO	2	H-46
VIDRIO	L	1	L-64
	H		H-64

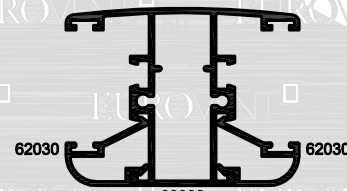
L= ANCHO DE VENTANA H= ALTO DE VENTANA DESCUENTOS EN MM.

DEFLEXIÓN MAX. L/175



I x-x= 10.55 cm⁴

LOS LÍMITES DE FABRICACIÓN PARA LOS PERFILES, SERÁN LOS QUE SE ENCUENTREN DEBAJO DE LAS CURVAS GRAFICADAS.



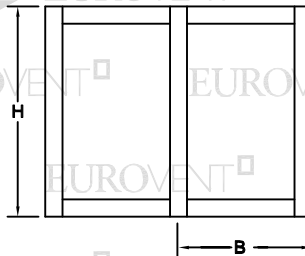
I x-x= 9.23 cm⁴

ALEACIÓN: 6063
TEMPLE: 5

Valores de presión por velocidad de viento

Curvas	Presión del diseño	Velocidad de viento	Zona
A	45 Kg/m ²	80 Km/h	Centro de grandes ciudades
B	50 Kg/m ²	90 Km/h	Barrios Residenciales
C	65 Kg/m ²	120 Km/h	Campo Abierto
D	110 Kg/m ²	160 Km/h	Zona Costera

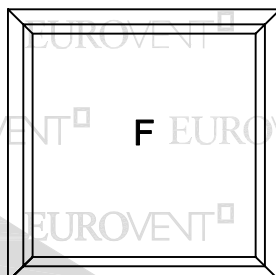
LOS LÍMITES DE UN CANCEL VAN EN FUNCIÓN DE LA COMBINACIÓN DE RESISTENCIA DEL PERFIL DE ALUMINIO, EL VIDRIO Y LOS ACCESORIOS QUE LO INTEGRAN.



VERIFICAR QUE LA DEFLEXIÓN DEL PERFIL SEA COMPATIBLE CON EL VIDRIO UTILIZADO.



PARÁMETROS MÍNIMOS Y MÁXIMOS DE FABRICACIÓN.



F-45

MÍNIMO 0.30 x 0.30

MÁXIMO 4m² CON VIDRIO RECOCIDO DE 6 mm. SIN INTERMEDIOS,
PARA OTROS ESPESORES VER CON EL FABRICANTE,
CON INTERMEDIOS VER GRÁFICA.



PREMIUM

SERIE

S45



FIJO

ALUMINIO

CLAVE	DESCRIPCIÓN	PIEZAS X ATADO	LARGO STD. MTS.	PERÍMETRO ANOD. CM.	PERÍMETRO PUL. CM.
62028	"T" INTERERMEDIO	4	6.10	32.99	9.60
62029	JUNQUILLO 6mm.	12	6.10	17.60	4.26
62030	JUNQUILLO 24mm.	16	6.10	12.44	2.49
62033	"L" CONTRAMARCO	4	6.10	30.03	8.09
62041	INTERMEDIO CUADRÍCULA	4	6.10	32.57	9.60
62042	MOLDURA DE UNIÓN	12	6.10	16.42	3.30
62145	ESQ. REG. AUTO-ENSAMBLE	12	6.10	21.33	5.06